

**AMENDMENT NO. 1 MARCH 2019**  
**TO**  
**IS 1161 : 2014 STEEL TUBES FOR STRUCTURAL**  
**PURPOSES — SPECIFICATION**

**(Fifth Revision)**

*(Page 1, clause 2, line 17) — Substitute ‘IS 1608 (Part 1) : 2018/ISO 6892-1 : 2016 Metallic Materials — Tensile testing : Part 1 Method of test at room temperature (fourth revision)’ for ‘IS 1608 : 2005/ISO 6892 : 1998 Metallic materials — Tensile testing at ambient temperature (third revision)’.*

*(Page 1, clause 2, line 20) — Substitute ‘IS 2328 : 2018/ISO 8492 : 2013 Metallic materials — Tube — Flattening test (third revision)’ for ‘IS 2328 : 2005/ ISO 8492 : 1998 Metallic materials — Tube Flattening : Test on metallic tubes (second revision)’.*

*(Page 4, clause 11.2, line 3) — Substitute ‘IS 1608 (Part 1)’ for ‘IS 1608’.*

*(Page 4, Table 3, Title) — Substitute ‘Clause 5’ for ‘Clause 5.1’ under title of table.*